MGate 5217 Series User Manual

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www.moxa.com/products



MGate 5217 Series User Manual

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1. Introduction

Welcome to the MGate 5217 line of Modbus-to-BACnet/IP gateways. All models feature easy protocol conversion between Modbus RTU/ASCII, Modbus TCP, and BACnet/IP protocols. This chapter is an introduction to the MGate 5217.

Overview

The MGate 5217 is an industrial Ethernet gateway for Modbus RTU/ASCII/TCP and BACnet/IP protocol conversions. All models are DIN-rail mountable and come with built-in serial isolation. The rugged design is suitable for industrial applications, such as critical power and HVAC systems.

Package Checklist

All models of the MGate 5217 Series are shipped with the following items:

Standard Accessories:

- 1 MGate 5217 gateway
- Quick installation guide (printed)
- · Warranty card



NOTE

Please notify your sales representative if any of the above items are missing or damaged.

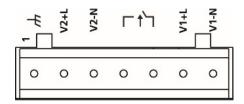
Optional Accessories (can be purchased separately)

- **DK-35A:** DIN-rail mounting kit (35 mm)
- Mini DB9F-to-TB Adaptor: DB9 female to terminal block adapter
- DR-4524: 45W/2A DIN-rail 24 VDC power supply with universal 85 to 264 VAC input
- DR-75-24: 75W/3.2A DIN-rail 24 VDC power supply with universal 85 to 264 VAC input
- DR-120-24: 120W/5A DIN-rail 24 VDC power supply with 88 to 132 VAC/176 to 264 VAC input by switch

Product Features

- Supports Modbus RTU/ASCII/TCP master/client
- Supports BACnet/IP server
- Connects up to 62 Modbus RTU/ASCII slaves
- Connects up to 32 Modbus TCP servers
- 600 points and 1200 points models are available
- Embedded traffic monitoring and diagnostic information for easy troubleshooting
- Supports COV to provide fast data communication
- Virtual nodes designed to make each Modbus device to be seen as a separate BACnet/IP device
- Configures Modbus commands quickly by editing an Excel spreadsheet
- Built-in Ethernet cascading for easy wiring
- -40 to 75°C wide operating temperature
- Serial port with 2 kV isolation protection
- Supports redundant dual AC or DC power inputs
- Supports 5-year warranty
- Supports security features based on IEC 62443-4-2

Power Input and Relay Output Pinouts



+	V2+L	V2-N	⊏1	1	V1+L	V1-N
Shielded Ground	AC/DC Power Input 2	AC/DC Power Input 2	Relay Output	Relay Output	AC/DC Power Input 1	AC/DC Power Input 1

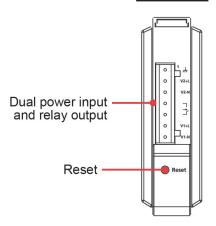
LED Indicators

Name	Color	Function
PWR1	Red	Power is being supplied to the power input
PWR2	Red	Power is being supplied to the power input
		Steady: Power is on, and the unit is booting up
	Red	Blinking: IP conflict, DHCP or BOOTP server did not respond properly, or a
RDY		relay output occurred
KDI	Green	Steady: Power is on, and the unit is functioning normally
	Green	Blinking: Unit is responding to locate function
	Off	Power is off or power error condition exists
	Amber	10 Mbps Ethernet connection
Ethernet	Green	100 Mbps Ethernet connection
	Off	Ethernet cable is disconnected or has a short
	Amber	Serial port is receiving data
P1, P2	Green	Serial port is transmitting data
	Off	Serial port is not transmitting or receiving data

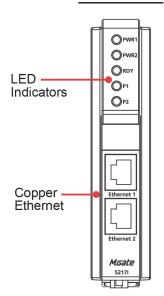
Panel Layouts

The MGate 5217 has two RJ45 Ethernet ports and two DB9 serial ports for connecting to devices.

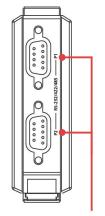
Top View



Front View



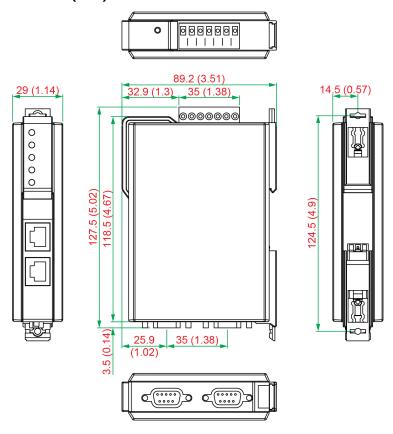
Bottom View



RS-232/422/485

Dimensions

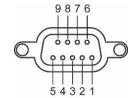
Unit: mm (inch)



Pin Assignments

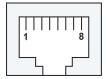
Serial Port (DB9 Male)

Pin	RS-232	RS-422/RS-485 (4W)	RS-485 (2W)		
1	DCD	TxD-	-		
2	RXD	TxD+	-		
3	TXD	RxD+	Data+		
4	DTR	RxD-	Data-		
5*	GND	GND	GND		
6	DSR	-	-		
7	RTS	-	-		
8	CTS	-	-		
9	_	-	_		



Ethernet Port (RJ45)

<u> </u>				
Pin	Signal			
1	Tx+			
2	Tx-			
3	Rx+			
6	Rx-			



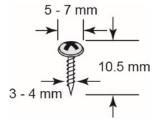
^{*}Signal ground

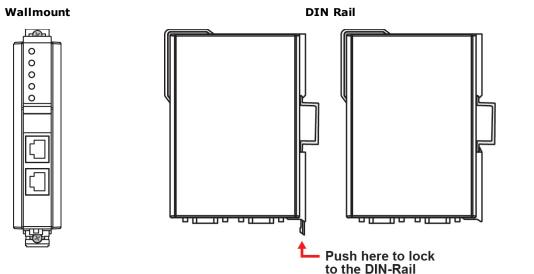
Mounting the Unit

- **Step 1:** After removing the MGate 5217 from the box, connect the MGate 5217 to a network. Use a standard straight-through Ethernet cable to connect the unit to a hub or switch. When setting up or testing the MGate 5217, you might find it convenient to connect directly to your computer's Ethernet port. Here, use a crossover Ethernet cable.
- **Step 2:** Connect the serial port(s) of the MGate 5217 to a serial device.
- **Step 3:** The MGate 5217 is designed to be attached to a DIN rail or mounted on a wall. The two sliders on the MGate 5217 rear panel serve a dual purpose. For wall mounting, both sliders should be extended. For DIN-rail mounting, start with one slider pushed in, and the other slider extended. After attaching the MGate 5217 on the DIN rail, push the extended slider in to lock the device server to the rail. The two placement options are illustrated in the accompanying figures.
- Step 4: Connect the 12 to 48 VDC or 24 VAC power source to terminal block power input.

Wall or Cabinet Mounting

Mounting the MGate 5217 Series on to a wall requires two screws. The heads of the screws should be 5 to 7 mm in diameter, the shafts should be 3 to 4 mm in diameter, and the length of the screws should be more than 10.5 mm.





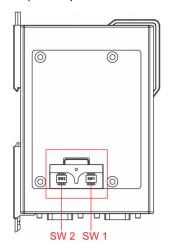
Reset Button

Press the Reset button continuously for 5 sec. to load factory defaults:

The reset button is used to load factory defaults. Use a pointed object such as a straightened paper clip to hold the reset button down for five seconds. Release the reset button when the Ready LED stops blinking.

Pull-high, Pull-low, and Terminator for RS-485

Remove the MGate 5217's top cover where you will find the DIP switches to adjust each serial port's pull-high resistor, pull-low resistor, and terminator. Serial port1/port2 can be adjusted by SW1/SW2, respectively.



	1	2	3	4
SW	Pull-high	Pull-low	Terminator	Reserved
	resistor	resistor	reminator	Reserveu
ON	1 kΩ	1 kΩ	120 Ω	Reserved
OFF	150 kΩ*	150 kΩ*	_*	Reserved

^{*}Default

Connecting the Power

The unit can be powered by connecting a power source to the terminal block:

- 1. Loosen or remove the screws on the terminal block.
- 2. Turn off the power source and then connect a 12-48 VDC or 24 VAC power line to the terminal block.
- 3. Tighten the connections, using the screws on the terminal block.
- 4. Turn on the power source.

Note that the unit does not have an on/off switch. It automatically turns on when it receives power. The PWR LED on the top panel will glow to show that the unit is receiving power. For power terminal block pin assignments, refer to the <u>Power Input and Relay Output Pinouts</u> section in *chapter 2*.

Connecting Serial Devices

The MGate 5217 supports connecting to Modbus serial devices. Before connecting or removing the serial connection, first make sure the power is turned off. For the serial port pin assignments, see the Pin Assignments section in *chapter 2*.

Connecting to a Network

Connect one end of the Ethernet cable to the MGate's 10/100M Ethernet port and the other end of the cable to the Ethernet network. The MGate will show a valid connection to the Ethernet in the following ways:

- The Ethernet LED maintains a solid green color when connected to a 100 Mbps Ethernet network.
- The Ethernet LED maintains a solid orange color when connected to a 10 Mbps Ethernet network.
- The Ethernet LED will flash when Ethernet packets are being transmitted or received.

Installing DSU Software

If you do not know the MGate gateway's IP address when setting it up for the first time (default IP is 192.168.127.254); use an Ethernet cable to connect the host PC and MGate gateway directly. If you connect the gateway and host PC through the same Ethernet switch, make sure there is no router between them. You can then use Device Search Utility to detect the MGate gateways on your network.

The following instructions explain how to install the Device Search Utility (**DSU**), a utility to search for MGate 5217 units on a network.

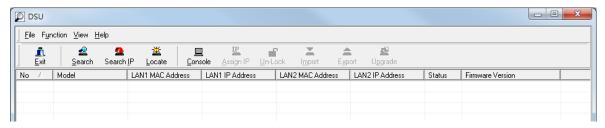
 Download **DSU** from Moxa's website. Locate and run the following setup program to begin the installation process:

dsu_setup_[Version]_Build_[DateTime].exe

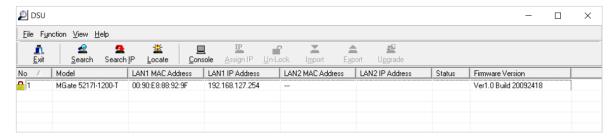
- 2. The latest version might be named **dsu_setup_Ver2.0_Build_xxxxxxxx.exe**, for example:
- 3. The Welcome window will greet you. Click **Next** to continue.
- When the Select Destination Location window appears, click Next to continue. You may change the
 destination directory by first clicking on Browse....
- When the Select Additional Tasks window appears, click Next to continue. You may select Create a
 desktop icon if you would like a shortcut to the DSU on your desktop.
- 6. Click **Install** to copy the software files.
- 7. A progress bar will appear. The procedure should take only a few seconds to complete.

- 8. A message will show that the DSU is successfully installed. You may choose to run it immediately by selecting **Launch DSU**.
- 9. You may also open the DSU through **Start > Programs > MOXA > DSU**.

The DSU window should appear as shown below.



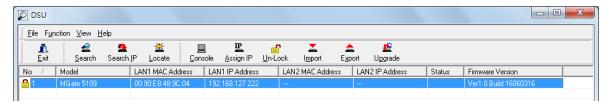
Click Search and a new Search window will pop up.



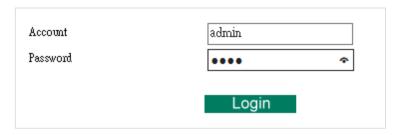
Logging in to the Web Console

Use the Web console to configure the MGate through Ethernet or verify the MGate's status. Use a web browser, such as Microsoft Internet Explorer or Google Chrome to connect to the MGate, using the HTTP/HTTPS protocol.

When the MGate gateway appears on the DSU device list, select the gateway and right-click to open a web console to configure the gateway.



On the first page of the web console, enter the **admin** for the default account name and **moxa** for the default password.

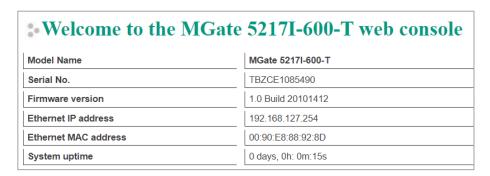


4. Web Console Configuration and Troubleshooting

This chapter provides a quick overview of how to configure the MGate 5217 by web console.

Overview

This section gives an overview of the MGate 5217 information.



Basic Settings

On this webpage, you can change the name of the device and time zone settings.



Server Setting

Parameter	Value	Description		
Server Name	(an alphanumeric string)	You can enter a name to help you identify the unit, such as		
Server Marrie	(an alphandineric string)	the function, etc.		
Server Location	l (an alphanumeric string)	You can enter a name to help you identify the unit location.		
Server Location		Such as "Cabinet A001."		

Time Settings

The MGate 5217 has a built-in Real-Time Clock for time calibration functions. Functions, such as the log function, can add real-time information to the message.



ATTENTION

First-time users should select the time zone first. The console will display the "real time" according to the time zone relative to GMT. If you would like to change the real-time clock, select Local time. MGate's firmware will change the GMT time according to the Time Zone.

Parameter	Value	Description
Time Zone	User's selectable time zone	This field shows the currently selected time zone and
Time Zone	Oser's selectable time zone	allows you to select a different time zone.
Local Time	User's adjustable time.	(1900/1/1-2037/12/31)
		This optional field specifies your time server's IP address or
	IP or Domain address	domain name if a time server is used on your network. The
Time Server	(e.g., 192.168.1.1 or	module supports SNTP (RFC-1769) for automatic time
	time.stdtime.gov.tw)	calibration. The MGate will request time information from
		the specified time server every 10 minutes.

Network Settings

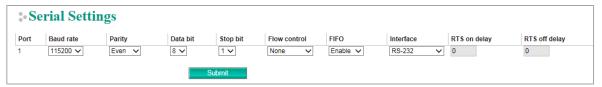
The Network Settings is where the unit's network settings are configured. You can change the IP Configuration, IP Address, Netmask, Default Gateway, and DNS.



Parameter	Value	Description	
	Static ID DUCD	Select Static IP if you are using a fixed IP address. Select	
IP Configuration	Static IP, DHCP, DHCP/BOOTP, BOOTP	one of the other options if the IP address is set dynamically.	
IP Address	192.168.127.254	The IP (Internet Protocol) address identifies the server on	
IP Address	(or other 32-bit number)	the TCP/IP network.	
Netmask	255.255.255.0	This identifies the server as belonging to a Class A, B, or C	
Neumask	(or other 32-bit number)	network.	
Gateway	0.0.0.0	This is the IP address of the router that provides network	
Gateway	(or other 32-bit number)	access outside the server's LAN.	
DNS Server 1	0.0.0.0	This is the IP address of the primary domain name server.	
DNS Server 1	(or other 32-bit number)	This is the 14 address of the primary domain name server.	
DNS Server 2	0.0.0.0	This is the IP address of the secondary domain name	
DING Server 2	(or other 32-bit number)	server.	

Serial Settings

The MGate 5217 serial interface supports RS-232, 2-wire RS-485, 4-wire RS-485, and RS-422 interfaces. You must configure the baudrate, parity, data bits, and stop bits before using the serial interface with Modbus RTU/ASCII protocol. Incorrect settings will cause communication failures.



Parameter	Value	Description
Baudrate	Supports standard baudrates (bps): 50/ 75/ 110/ 134/ 150/ 300/ 600/ 1200/ 1800/ 2400/ 4800/ 7200/ 9600/ 19200/ 38400/ 57600/ 115200/ 230400/ 460800/ 921600	
Parity	None, Odd, Even, Mark, Space	
Data bits	8	
Stop bits 1, 2		
Flow control	None, RTS/CTS, RTS Toggle DTR/DSR	The RTS Toggle will turn off RTS signal when there is no data to be sent. If there is data to be sent, the RTS toggle will turn on the RTS signal before a data transmission and off after the transmission is completed.
FIFO	Enable, Disable	The internal buffer of UART. Disabling FIFO can reduce the latency time when receiving data from serial communications, but this will also slow down the throughput.
Interface	RS-232, RS-422, RS-485 2 wire, RS-485 4 wire	
RTS on delay 0-100 ms Or		Only available for RTS Toggle
RTS off delay	0-100 ms	Only available for RTS Toggle

RTS Toggle

The RTS Toggle function is used for **RS-232** mode only. This flow-control mechanism is achieved by toggling the RTS pin in the transmission direction. When activated, data will be sent after the RTS pin is toggled ON for the specified time interval. After the data transmission is finished, the RTS pin will toggle OFF for the specified time interval.

Protocol Settings

A typical MGate 5217application comprises SCADA/DDC as a BACnet/IP client/master and meters/controllers as a Modbus RTU/ASCII/TCP slave/server. Both these components use different protocols and hence need a gateway between them to exchange data. The MGate acts as the BACnet/IP server/slave when it is connected to the BACnet/IP master/client and as the Modbus RTU/ASCII/TCP client/master when it is connected to the Modbus RTU/ASCII/TCP slave/server. Therefore, to configure the MGate, you must:

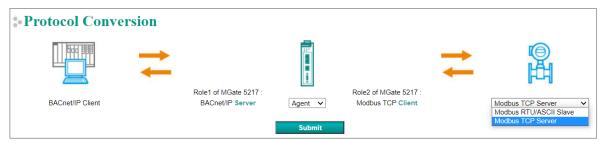
- **Step 1:** Select the correct protocols in the **Protocol Conversion** setting, where the details of both *sides* of the MGate's role is shown below the selection.
- Step 2: Configure the MGate's roles for both sides. Configure the **Modbus client/master** side first, followed by the **BACnet/IP server** side.

Step 3: After the MGate configuration is completed, click **I/O data mapping** to view the details of the exchanging data between SCADA/DDC and Modbus devices.

The following sections contain detailed MGate configuration instructions organized as per the above outline.

Protocol Settings—Protocol Conversion

The MGate 5217 supports Modbus RTU/ASCII, Modbus TCP, and BACnet/IP protocols. The MGate is dedicated to bring the Modbus device to the BACnet/IP network. Therefore, the MGate is fixed at the BACnet/IP server at one side, but the other side can be selected by your device's settings.



Protocol Settings—Configure MGate's Role 1 and Role 2

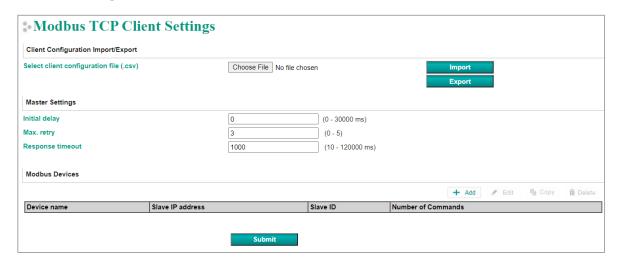
The following shows the way to configure each role:

- A1. Modbus TCP Client (Master) Settings
- A2. Modbus RTU Master Settings
- A3. BACnet/IP Server Settings

A1. Modbus TCP Client (Master) Settings

In Modbus TCP client/master mode, the MGate works as a Modbus client/master and will send the Modbus request to the Modbus server/slave actively. The gateway supports Excel sheet import/export, which can easily configure Modbus commands via Excel format. Details can be referenced in *Chapter 7*. Besides, the MGate provides several advanced settings for specific application requirements. It is suggested to use the default settings, which can fit most scenarios.

Client Settings



Parameter	Value	Default	Description
Initial delay	0 to 30000 ms	0	Some Modbus severs/slaves may take more time to boot up than other devices. In some environments, this may cause the entire system to suffer from repeated exceptions during the initial bootup. After booting up, you can force the MGate to wait before sending the first request with the Initial Delay setting.
Max. retry	0 to 5	3	This is used to configure how many times the MGate will try to communicate with the Modbus server/slave when Modbus command timeout occurs.
Response timeout	10 to 120000 ms	1000	The device manufacturer based on the Modbus standard defines the time taken by a slave device to respond to a request. A Modbus master can be configured to wait a certain amount of time for a server/slave's response. If no response is received within the specified time, the master will disregard the request and continue the operation. This allows the Modbus system to continue the operation even if a slave device is disconnected or faulty. On the MGate 5217, the Response timeout field is used to configure how long the gateway will wait for a response from a Modbus server/slave. Refer to your device' manufacturer's documentation to manually set the response timeout

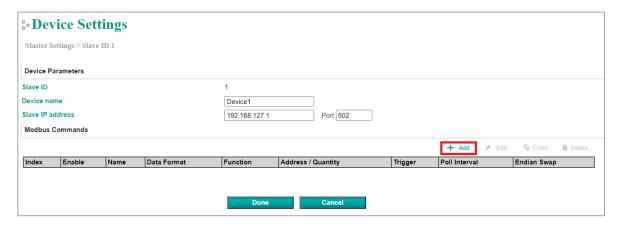
Create the communication settings for your Modbus TCP server/slave device by clicking the **Add** button to configure **Slave ID**, **Device Name** and **Slave IP address**. Then, the created Modbus device will be shown under **Modbus Devices** session.



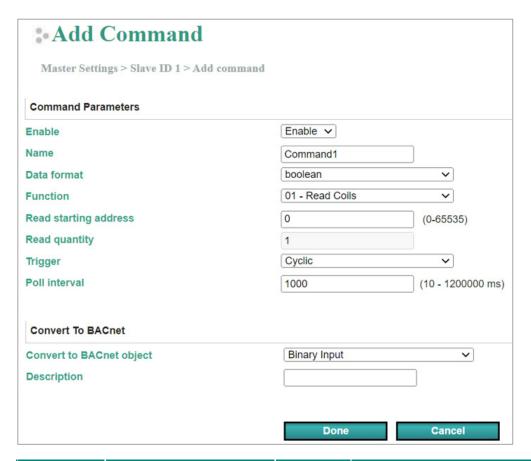
After creating Modbus device, we should configure the Modbus command by double-clicking the device list or pressing the **Edit** icon.



Then, click the **Add** icon to configure the Modbus commands.



Add Modbus Commands



Parameter	Value	Default	Description
Enable	Enable	Enable	Enable: The command is active.
Name	(an alphanumeric string)	Command1	Max. 32 characters
	boolean		Boolean: 0 or 1.
	uint16		Uint16: Unsigned integer with 16 bits.
Data Format	int16	boolean	Int16: Signed integer with 16 bits.
Data i offiliat	uint32	boolean	Uint32: Unsigned integer with 32 bits.
	int32		Int32: Signed integer with 32 bits.
	float32		Float32: Float type with 32 bits.

Parameter	Value	Default	Description
Function	 1 - Read coils 2 - Read discrete inputs 3 - Read holding registers 4 - Read input registers 5 - Write single coil 6 - Write single register 15 - Write multiple coils 16 - Write multiple registers 		When a message is sent from a client to a server device, the function code field tells the server what kind of action to perform.
Read starting address	0 to 65535	0	Modbus register address.
Read quantity	1 2	1 2	Specifying how many quantities to read.
Write starting address	0 to 65535	0	Modbus register address.
Write quantity	1 2	1 2	Specifying how many quantities to write into.
Trigger	Cyclic Data Change		Cyclic: The command is sent cyclically at the interval specified in the Poll interval parameter. Data change: A command is issued when a change in data is detected.
Poll interval	100 to 1200000 ms	1000	Polling intervals are in milliseconds. Since the module sends all requests in turns, the actual polling interval also depends on the number of requests in the queue and their parameters. The range is from 100 to 1,200,000 ms.
Endian swap	None Byte Word Byte and Word	None	None: Don't need to swap Byte: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0B, 0x0A, 0x0D, 0x0C. Word: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0C, 0x0D, 0x0A, 0x0B. ByteWord: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0D, 0x0C, 0x0B, 0x0A. There are two phases in changing ByteWord: 1) 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0B, 0x0A, 0x0D, 0x0C 2) 0x0B, 0x0A, 0x0D, 0x0C becomes 0x0D, 0x0C, 0x0B, 0x0A
Fault protection	Keep latest data Clear all data bits to 0	Keep latest data	If the MGate's connection to BACnet/IP client fails, the gateway cannot receive data, but the gateway will continuously send output data to the Modbus TCP server device. To avoid problems in this case, the MGate 5217 can be configured to react in one of the following two ways: Keep the latest data or clear data to zero.
Fault timeout	0 to 65535 ms	6000	Defines the communication timeout on the opposite side.

After completing the above settings, each Modbus command should be converted to BACnet object, which needs to be configured.

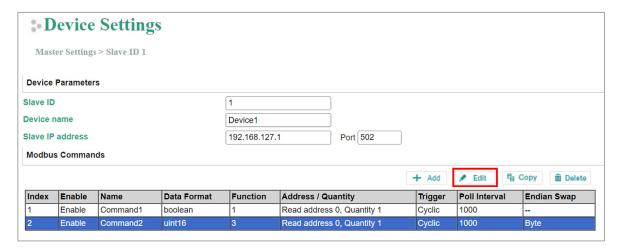
Convert To BACnet			
Convert to BACnet object	Analog Value	~	
Description			
Units	Other	✓ no-units	~
Relinquish Default			
COV increment	1		
Data scaling (multiplication)	1	(-1000.000 ~ 1000.000)	
Data addition	0	(-10000.000 ~ 10000.000)	

Parameters	Value	Description
Convert to BACnet object	Analog input Analog output Analog value Binary input Binary output Binary value Multi-state input Multi-state output Integer value Positive integer value	Select the BACnet object type for this configured Modbus command
Description	0 to 40 characters, default is none.	Used to describe the BACnet object. For example, "BuildingA_SensorB" can be entered to describe the monitored device. Please note that to be read from BACnet/IP client (usually SCADA), the BACnet/IP client itself should also support the "Description" property.
Units		While selecting a nonbinary value, the BACnet/IP client sometimes needs to have the value with units to identify the meaning of the value. Various units are supported to be selected.
Relinquish default	-1000000000 to 10000000000	If there are no commanded values in the priority array, the present value will be changed to relinquish the default.
COV increment	1 to 10000000000	COV will be triggered when Current Reported Value - Last Reported Value > COV Increment
Data scaling (multiplication)	-1000.000 to 1000.000	Data can be calculated by multiplication. For example, if Modbus receives data that equals x, then the configured data scaling value equals a The output equals y equals ax
Data addition	-10000.000 to 10000.000	Data can be calculated by addition. For example, if Modbus receives data that equals x , then the configured data addition equals b The output equals y equals y equals y + y

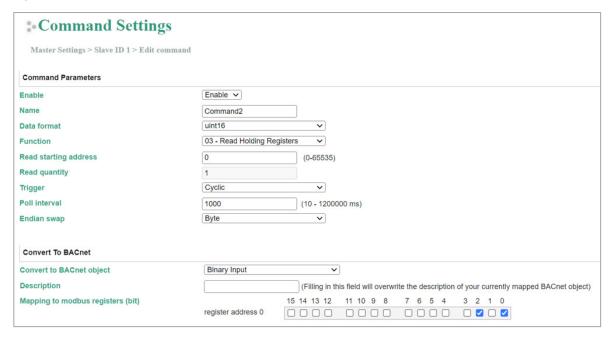


The MGate 5217 also provides an advanced feature that is used to convert one Modbus register to multiple BACnet BI/BO/BV objects. For example, the MGate uses Modbus function code 03 to read the data from the Modbus RTU device. The register shows the status of several I/Os, and the MGate divides one byte into multiple bits. Select the wanted bit address to map to the BI objects.

After adding a Modbus command, you can edit the command by double-clicking the command list or clicking the Edit icon.



Note that if you "edit" the description field, it will overwrite the description of your current mapped BACnet object.



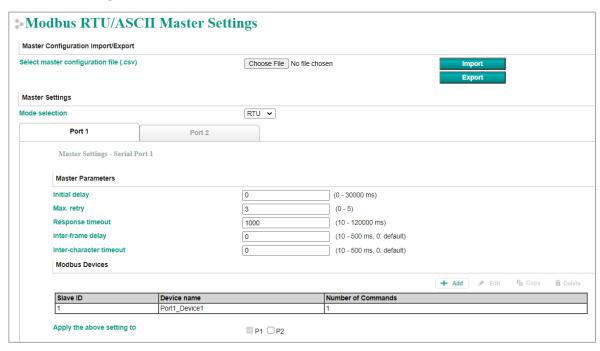
NOTE

In order to get a better performance, we suggest the number of COV subscription should be under 300.

A2. Modbus RTU/ASCII Master Settings

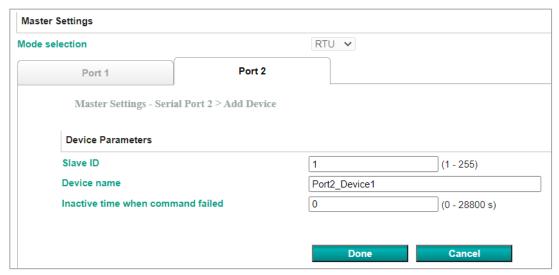
In Modbus RTU/ASCII master mode, the MGate works as a Modbus RTU/ASCII master and will send the Modbus request to the Modbus RTU/ASCII slave actively. The gateway supports Excel sheet import/export, which can easily configure Modbus commands via Excel format. You can reference details in *Chapter 7*. Besides, the MGate provides several advanced settings for specific application requirements. We suggest using the default settings, which can fit in most scenarios.

Master Settings



Parameter	Value	Default	Description
Modbus selection	RTU	RTU	Select the Modbus RTU or Modbus ASCII to
Moudus selection	ASCII	KIU	communicate with Modbus slave device.
			Some Modbus slaves may take more time to boot up
			than other devices. In some environments, this may
Initial delay	0 to 30000 ms	0	cause the entire system to suffer from repeated
Timed delay	0 10 30000 1113		exceptions during the initial boot-up. After booting up,
			you can force the MGate to wait before sending the first
			request with the Initial Delay setting.
Max. retry	0 to 5	3	This is used to configure how many times the MGate
Tradit red y	0 10 5	J	will try to communicate with the Modbus slave.
			The time taken by a slave device to respond to a
			request is defined by the device manufacturer, based
			on the Modbus standard. A Modbus master can be
			configured to wait a certain amount of time for a
			server/slave's response. If no response is received
	10 to 120000	1000	within the specified time, the master will disregard the
Response timeout	ms	1000	request and continue operation. This allows the Modbus
			system to continue the operation even if a slave device
			is disconnected or faulty. On the MGate 5217, the Response timeout field is used to configure how long
			the gateway will wait for a response from a Modbus
			server/slave. Refer to your device manufacturer's
			documentation to manually set the response timeout
			Use this function to determine the timeout interval
			between characters for Modbus devices that cannot
			receive Rx signals within an expected time interval. If
Inter-frame delay	10 to 500 ms	0	the response is timed out, all received data will be
(only for Modbus RTU)			discarded. The MGate 5217 will automatically
			determine the timeout interval if the timeout value is
			set to 0.
			The users can determine the time delay to transmit the
Inter-character timeout	10 to 500 ms	0	data frame received from the slave device to the
(only for Modbus RTU)			upstream. The MGate 5217 will automatically determine
			the time interval if it is set to 0.

Create your Modbus RTU/ASCII slave device by clicking the **Add** button to configure **Slave ID**, **Device Name**, and **Inactive time when command failed**. Then, the created Modbus device list will be shown under the **Modbus Devices** session.

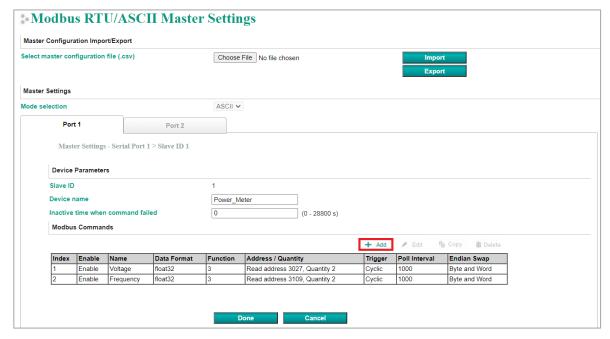


Parameter Value		Description	
Inactive time when a command fails	0 to 28800 s	When the Modbus slave device occurs time-out, the MGate's request commands for the Modbus slave device will be skipped during the configuration time.	

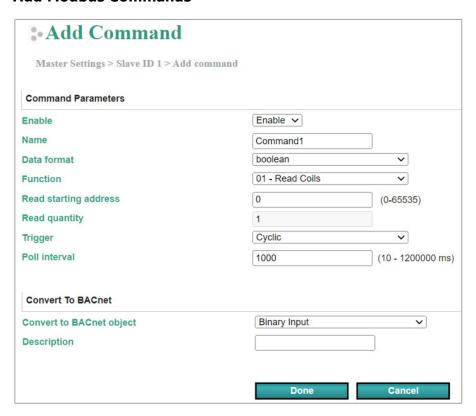
After creating a Modbus device, we should configure the Modbus commands by double-clicking the device list or pressing the **Edit** icon.



Then, click the **Add** icon to configure the Modbus commands.



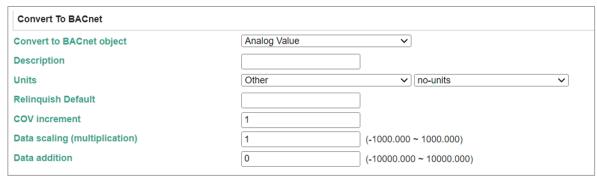
Add Modbus Commands



Parameter	Value	Default	Description
Enable	Enable	Enable	Enable: The command is active.
Name	(an alphanumeric string)	Command1	Max. 32 characters
Data Format	boolean uint16 int16 uint32 int32 float32	boolean	Boolean: 0 or 1. Uint16: Unsigned integer with 16 bits. Int16: Signed integer with 16 bits. Uint32: Unsigned integer with 32 bits. Int32: Signed integer with 32 bits. Float32: Float type with 32 bits.
Function	 1 - Read coils 2 - Read discrete inputs 3 - Read holding registers 4 - Read input registers 5 - Write single coil 6 - Write single register 15 - Write multiple coils 16 - Write multiple registers 		When a message is sent from a client to a server device, the function code field tells the server what kind of action to perform.
Read starting address	0 to 65535	0	Modbus register address.
Read quantity	1 2	1 2	Specifying how many quantities to read.
Write starting address	0 to 65535	0	Modbus register address.
Write quantity	1 2	1 2	Specifying how many quantities to write into.
Trigger	Cyclic Data Change		Cyclic: The command is sent cyclically at the interval specified in the poll interval parameter. Data change: A command is issued when a change in data is detected.

Parameter	Value	Default	Description
Poll interval	1 to 1200000 ms	1000	Polling intervals are in milliseconds. Since the module sends all requests in turns, the actual polling interval also depends on the number of requests in the queue and their parameters. The range is from 100 to 1,200,000 ms.
Endian swap	None Byte Word Byte and Word	None	None: Don't need to swap Byte: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0B, 0x0A, 0x0D, 0x0C. Word: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0C, 0x0D, 0x0A, 0x0B. ByteWord: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0D, 0x0C, 0x0B, 0x0A. There are two phases in changing ByteWord: 1) 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0B, 0x0A, 0x0D, 0x0C 2) 0x0B, 0x0A, 0x0D, 0x0C becomes 0x0D, 0x0C, 0x0B, 0x0A
Fault protection	Keep latest data Clear all data bits to 0	Keep latest data	If the MGate's connection to BACnet/IP client fails, the gateway cannot receive data, but the gateway will continuously send output data to the Modbus TCP server device. To avoid problems in this case, the MGate 5217 can be configured to react in one of the following two ways: Keep the latest data or clear data to zero.
Fault timeout	0 to 65535 ms	6000	Defines the communication timeout on the opposite side.

After completing the above settings, the Modbus command should be converted to BACnet object, which needs to be configured.

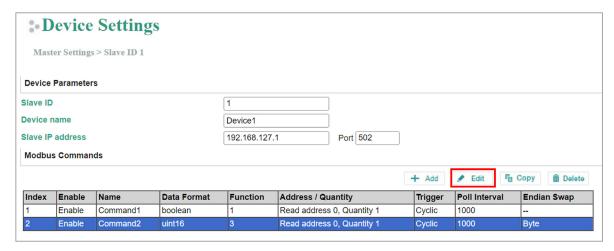


Parameters	Value	Description
Convert to BACnet object	Analog input Analog output Analog value Binary input Binary output Binary value Multi-state Iinput Multi-state output Integer value Positive integer value	Select the BACnet object type for this configured Modbus command
Description	0 to 40 characters, default is none.	Used to describe the BACnet object. For example, "BuildingA_SensorB" can be entered to describe the monitored device. Please note that to be read from BACnet/IP client (usually SCADA), the BACnet/IP client itself should also support the "Description" property.
Units		While selecting a nonbinary value, the BACnet/IP client sometimes needs to have the value with units to identify the meaning of the value. Various units are supported to be selected.
Relinquish default	-1000000000 to 10000000000	If there are no commanded values in the priority array, the present value will be changed to relinquish the default.
COV increment	1 to 10000000000	COV will be triggered when Current Reported Value - Last Reported Value > COV Increment
Data scaling (multiplication)	-1000.000 to 1000.000	Data can be calculated by multiplication. For example, if Modbus receives data that equals x, then the configured data scaling value equals a The output equals y equals ax
Data addition	-10000.000 to 10000.000	Data can be calculated by addition. For example, if Modbus receives data that equals x , then the configured data addition equals b The output equals y equals y + y

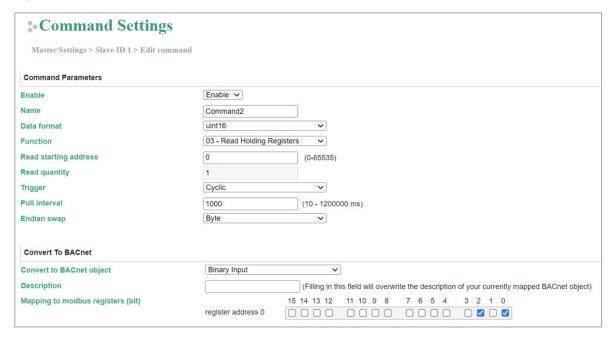


The MGate 5217 also provides an advanced feature that is used to convert one Modbus register to multiple BACnet BI/BO/BV objects. For example, the MGate uses Modbus function code 03 to read the data from the Modbus RTU device. The register shows the status of several I/Os, and the MGate divides one byte into multiple bits. Select the wanted bit address to map to the BI objects.

After adding a Modbus command, you can edit the command by double-clicking the command list or clicking the Edit icon.



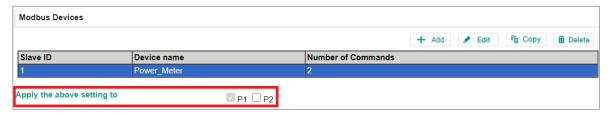
Note that if you "edit" the description field, it will overwrite the description of your current mapped BACnet object.



NOTE

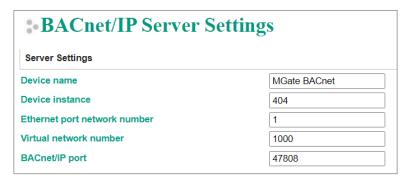
In order to get a better performance, we suggest the number of COV subscription should be under 300.

When the serial port is configured, and you find out all the serial connected Modbus devices are all the same, you can use **Apply the above setting to** other serial ports to save configuration time.



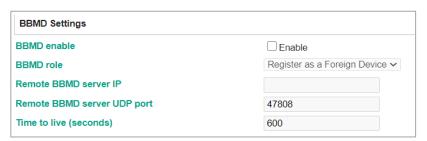
A3. BACnet/IP Server Settings

The MGate gateway supports BACnet/IP server only. In BACnet/IP server mode, assign the **Device name**, **Device instance**, **Network number**, and **BACnet/IP port**.



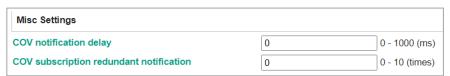
Parameter	Value	Description	
Device name	An alphanumeric string. Range: 0 to 40 characters. Default value is "MGate BACnet".	A name to help identify this unit (MGate).	
Device instance	Range: 0 to 4194302.	A number that identifies a device uniquely on the entire	
Default value is 404.		interconnected BACnet network. It defines the MGate.	
		Each BACnet network segment (subnet is a similar	
Ethernet port	Range: 1 to 65534.	term) within a larger network must have a unique	
network number	Default value is 1.	number, which is also called BACnet network number.	
		This allows for multiple BACnet/IP networks.	
Virtual network	Range: 1 to 65534. Default	This is used to define the non-BACnet network. Here, it	
number	value is 1000.	shows the Modbus network connected to MGate.	
BACnet/IP port	Range: 1024 to 65535.	The local port: BACnet communicates on UDP protocol;	
DACHEUTE POIL	Default value is 47808.	the server (MGate) listens to UDP port 47808 by default.	

If the MGate and monitor system are not in the same subnet, the MGate provides a technology called **BBMD** –BACnet/IP Broadcast Management Device—that can forward broadcast messages to different subnet network.



Parameters Value		Description	
BBMD role	Register as a foreign		
I DBMD Tole	device		
Remote BBMD server IP	0.0.0.0 to	The IP addresses of a remote BBMD server.	
Remote BBMD server in	255.255.255	The 1P addresses of a remote bord server.	
Remote BBMD UDP port	0 to 65535	The UDP port number of a remote BBMD server.	
		Shows the time to register the MGate as a foreign	
Time to live (seepeds)	econds) 0 to 65535	device. If the MGate fails to re-register before the time	
Time to live (seconds)		expires, the BBMD may delete the foreign device from	
		its Foreign-Device-Table.	

Besides, the MGate provides advanced COV settings for special scenarios.

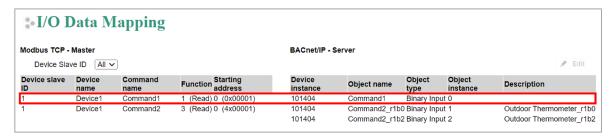


Parameters	Value	Description
COV notification delay	0 to 1000 ms	It shows the time intervals between COV redundant
COV Hotification delay	0 to 1000 iiis	notifications.
		COV notification uses UDP transmission, which is loss-
COV subscription redundant	0 to 10 times	tolerating connections. To ensure the COV will be received by
notification	o to 10 times	BACnet/IP client, the MGate as a BACnet/IP server will reply
		COV value with 1+ configured times.

Protocol Settings—I/O Data Mapping

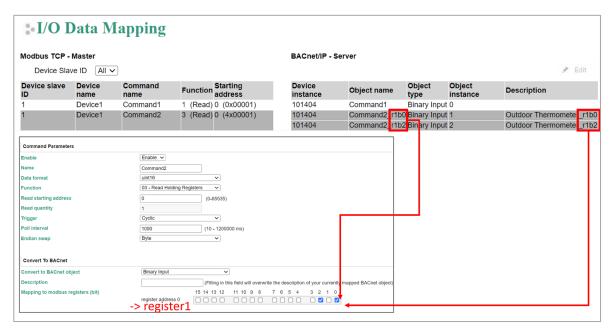
After you have configured Role 1 and Role 2 (client/master and server/slave) of the MGate settings, the SCADA/DDC in the BACnet/IP client role will start monitoring and controlling the remote Modbus slave device. The MGate uses its internal memory to facilitate data exchanges. The **I/O Data Mapping** page shows the complete mapping status.

For example, Modbus **Slave ID 1** is connected to the MGate's **Serial Port 1**. The Modbus slave device's **Function code 1 (coil data)** with **Address (register) 0** can be read by BACnet/IP Object **Binary Input, Instance 0** from the BACnet/IP client side.

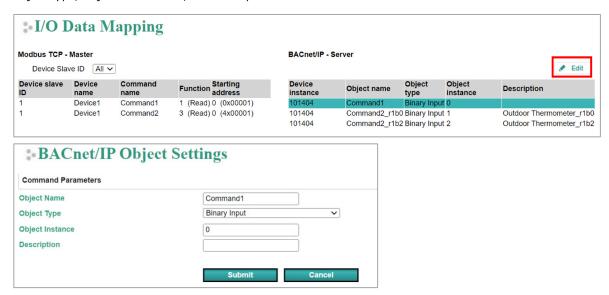


When setting the data mapping of one command to multi-object, for example, when mapping Modbus registers (int16, uint16, int32, uint32) to BACnet binary objects to identify which bit of the register it belongs to, a suffix string read as "rxbx" will be attached to the end of each mapped bit's Object name and Description, where "r" stands for "register" and "b" stands for "bit". For example, when you map uint16 data and use function code 03 as read holding registers to bit 0 and bit 2 of BACnet Binary Input objects, "r1b0" and "r1b2" will be added after the Object name and Description, where "r1b0" stands for register 1 and bit 0; and "r1b2" stands for register 1 and bit 2.

Up to 2 Modbus registers can be mapped to BACbet objects, which means the suffix range will be within r1b0, r1b1...to r1b15, and r2b0...to r2b15.



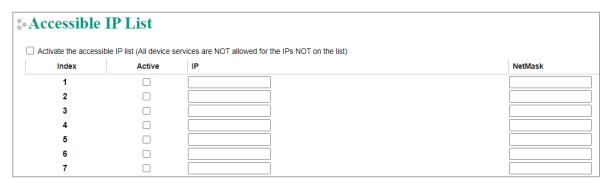
If object settings are wrong and need to be changed, you can press the **Edit** icon to change Object name, Object type, Object Instance ID, and description.



System Management

System Management—Accessible IP List

The Accessible IP List function allows you to add or block remote host IP addresses to prevent unauthorized access. Access to the MGate 5217 is controlled by IP address. If a host's IP address is in the accessible IP table, then the host will be allowed to access the MGate 5217.



These settings are used to restrict access to the module by IP address. Only IP addresses on the list will be allowed access to the device. You may add a specific address or range of addresses by using a combination of IP address and netmask, as follows:

To allow access to a specific IP address: Enter the IP address in the corresponding field; enter 255.255.255.255 for the netmask.

To allow access to hosts on a specific subnet: For both the IP address and netmask, use 0 for the last digit (e.g., "192.168.1.0" and "255.255.255.0").

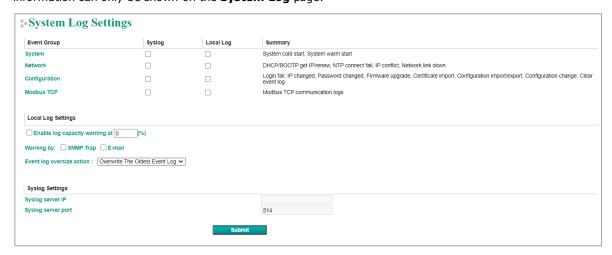
To allow access to all IP addresses: Make sure that Enable the accessible IP list is not checked.

Additional configuration examples are shown in the following table:

Desired IP Range	IP Address Field	Netmask Field
192.168.1.120	192.168.1.120	255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.1	255.255.255.0
192.168.1.1 to 192.168.255.254	192.168.0.1	255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.1	255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128	255.255.255.128

System Management—System Log Settings

These settings enable the MGate firmware to record important events for future verification. The recorded information can only be shown on the **System Log** page.



The information that can be recorded includes the following events:

Event Group	Description	
System	System Cold Start, System Warm Start	
Network	DHCP/BOOTP Get IP/Renew, NTP Connect Fail, IP Conflict, Network Link Down	
Configuration	Login Fail, IP Changed, Password Changed, Firmware Upgrade, SSL Certificate	
Configuration	Import, Configuration Import/Export	
Modbus TCP	The Modbus TCP connection is connected or disconnected	

Local Log Settings	Description	
Enable log capacity warning	When the log amount exceeds the warning percentage, it will trigger an event	
(%)	to SNMP Trap or Email.	
Warning by	SNMP Trap	
	Email	
Frank las aversina action	Overwrites the oldest event log	
Event log oversize action	Stops recording event log	

Syslog Settings	Description	
Syslog server IP	IP address of a server which will record the log data.	
Syslog server port	514	

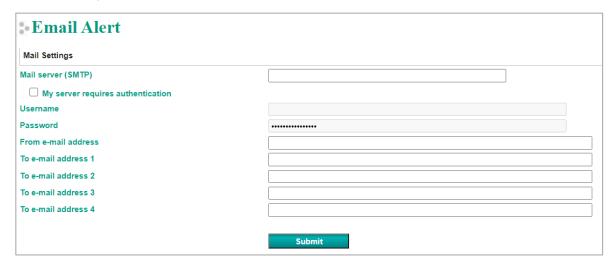
System Management—Auto Warning Settings

Auto Warning is triggered by different events. When a checked trigger event occurs, the MGate can send email alerts, SNMP Trap messages, or open/close the circuit of the relay output and trigger the Fault LED to blink. To enable an email alert, configure the email address on the **E-mail Alert** page. Likewise, to enable SNMP Trap alerts, configure SNMP trap server on the **SNMP Trap** page.



System Management—Email Alert

Along with activating the Mail function from events on the **Auto Warning Settings** page, the Email Alert should be set up.



Parameters	Description	
Mail server (SMTP)	The mail server's domain name or IP address.	
Username	This field is for your mail server's username, if required.	
Password	This field is for your mail server's password, if required.	
From email address	This is the email address from which automatic email warnings will be sent.	
To email address 1 to 4	Email addresses to which automatic email warnings will be sent.	

System Management—SNMP Trap

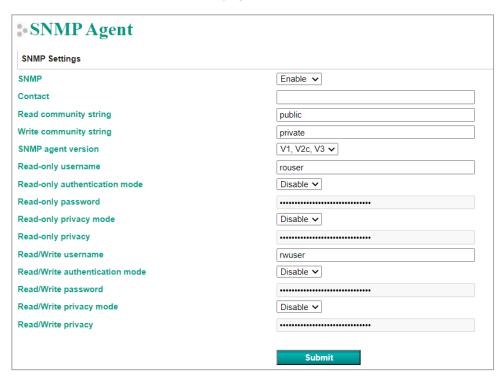
Along with activating the **Trap** function from events on the **Auto Warning Settings** page, the SNMP Trap should be set up.



Parameters	Description	
SNMP trap server IP	Use this field to show the IP address to use for receiving SNMP traps.	
Trap version	Use this field to select the SNMP trap version.	
Trap community	Use this field to designate the SNMP trap community.	

System Management—SNMP Agent

The SNMP Agent is a network-management tool for collecting and organizing information about managed devices on an IP network and for modifying the information on the device.



Parameters	Description		
SNMP	To enable the SNMP Agent function, select the Enable option, and enter a		
SIMP	community name (e.g., public).		
Contact name	The optional SNMP contact information usually includes an emergency contact		
Contact name	name and telephone number.		
Read community string	This is a text password mechanism that is used to weakly authenticate queries		
Read Community String	to agents of managed network devices.		
Write community string	This is a text password mechanism that is used to weakly authenticate changes		
Write community string	to agents of managed network devices.		
SNMP agent version	The MGate 5217 supports SNMP V1, V2c, and V3.		

Read-only and Read/Write Access Control

While selecting SNMP agent V3, the read-only and read/ write access control parameters need to be configured. The following fields allow you to define usernames, passwords, and authentication parameters for two levels of access: read-only and read/write. The name of the field will show which level of access it refers to. For example, **Read-only** authentication mode allows you to configure the authentication mode for read-only access, whereas **Read/write** authentication mode allows you to configure the authentication mode for read/write access. For each level of access, you may configure the following:

Parameters	Description		
Username	Use this optional field to identify the username for the specified level of access.		
Authentication mode	Use this field to select MD5 or SHA as the method of password encryption for the specified level of access, or to disable authentication.		
Privacy mode Use this field to enable or disable DES_CBC data encryption for the specified of access.			
Password	Password Use this field to set the password for the specified level of access.		
Privacy	Use this field to define the encryption key for the specified level of access.		

System Management—LLDP Settings

The Link Layer Discovery Protocol (LLDP) standardizes the method that devices on a network use to periodically send information on their configuration and status. This self-identification method keeps all LLDP devices on a network informed of each other's status and configuration. You can use SNMP protocol to send the LLDP information on the network devices to Moxa's MXview to create auto network topology and for network visualization.

The MGate web interface lets you enable or disable LLDP and set the LLDP transmit interval. In addition, you can go to **System Monitoring–System Status–LLDP Table** to view the MGate's neighbor-list, which is created based on the information reported by neighboring devices on the network.



Parameters	Values	Description
Message transmit interval	5–16383 secs (Default:30	The MGate will send information on the configuration and status of devices in a network
	secs)	at regular intervals based on the value configured
		here.

System Management—Certificate

For the MGate self-signed certificate:

When we encounter the valid date of the certificate expired, we can regenerate the "MGate self-signed" certificate through the following steps.

- **Step 1:** Users should delete the SSL certificate file originated from the MGate device.
- Step 2: Then, enable the NTP server by setting up the time zone and local time.
- **Step 3:** After restarting the device, the "MGate self-signed" certificate will be regenerated with the updated valid time.

For importing the third-party trusted SSL certificate:

By importing the third-party trusted SSL certificate, the security level can be enhanced. A snapshot of the GUI for the web console is shown below. To generate the SSL certificate through the third party, here are the steps:

- **Step 1:** Create a certification authority (Root CA), such as Microsoft AD Certificate Service (https://mizitechinfo.wordpress.com/2014/07/19/step-by-step-installing-certificate-authority-on-windows-server-2012-r2/)
- **Step 2:** Find a tool to issue a "Certificate Signing Requests" file, where you can find it from third-party CA companies, such as DigiCert (https://www.digicert.com/easy-csr/openssl.htm).
- **Step 3:** Submit it to a public certification authority for signing the certificate.
- **Step 4:** Import the certificate to the MGate Series. Please note that the MGate Series only accepts "xxxx.pem" format.



NOTE

The maximum key length of the MGate devices supports 2,048 bits.

Some well-known third-party CA (Certificate Authority) companies are listed below for your reference: (https://en.wikipedia.org/wiki/Certificate_authority):

IdenTrust (https://www.identrust.com/)

DigiCert (https://www.digicert.com/)

Comodo Cybersecurity (https://www.comodo.com/)

GoDaddy (https://www.godaddy.com/)

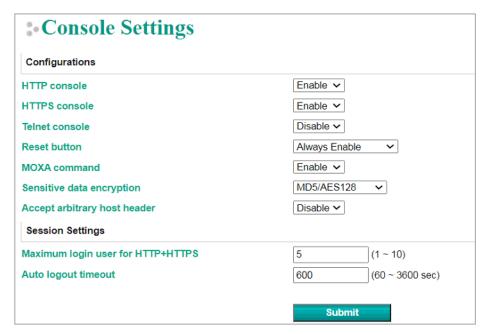
Verisign (https://www.verisign.com/)



System Management—Misc. Settings

This page includes console settings, password, and relay output.

System Management—Misc. Settings—Console Settings

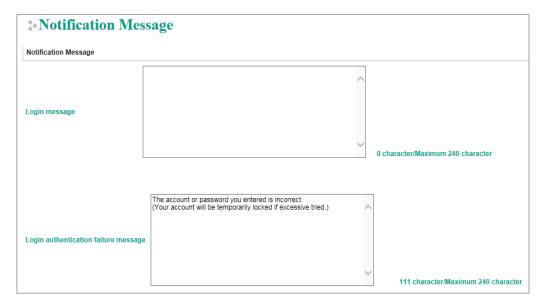


Configuration	Value	Description
HTTP/HTTPS	Enable/Disable	This setting is to enable/disable the web console. For security reasons, users can only enable the HTTPS or just disable all settings.
Telnet console	Enable/Disable	Enable or disable telnet console service.
Reset button	Disable after 60 sec., Always enable	The MGate provides the reset button to clear the password or load factory default settings. But for security reasons, users can disable this function. In disabled mode, the MGate will still enable this function within 60 seconds after boot-up, just in case users really need to reset this function.

Configuration	Value	Description
MOXA command	Enable/Disable	Enable or disable the DSU/MXStudio/MCC tool service.
Sensitive data	MD5/AES128	When you enable the Moxa command, use the selected
encryption	SHA256/AES256	algorithm to encrypt sensitive data.
Accept arbitrary host header	Enable/Disable	If a web service accepts a connection using arbitrary HTTP Host
		headers, attackers may use DNS rebinding to bypass any IP or
		firewall-based access restrictions that may be in place, by
		proxying through their target's browser. The website may be
		vulnerable to HTTP Host header attacks by enabling this
		function. Therefore, the default setting is disabled.

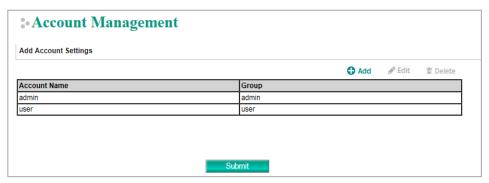
Session Settings		Description
Maximum Login User for HTTP+HTTPS	1 to 10	
Auto Logout Setting	60 to 3600 sec.	Sets the auto logout time period.

System Management-Misc. Settings-Notification Message



Users can input a message for Login or for Login authentication failure message.

System Management—Misc. Settings—Account Management



Parameters	Value	Description
Account	admin, user	Users can change the password for different accounts. The MGate provides two different level accounts: admin and user. Admin account can access and change all the settings through the web console. User account can only view the setting and cannot change anything.

System Management-Misc. Settings-Login Password Policy



Account Password Policy	Value	Description
Minimum length	4-16	The minimum password length of the password
Enable password complexity strength check		Select how the MGate checks the password's strength
Password lifetime	90-180 days	Set the password's lifetime period

Account Login Failure Lockout	Value	Description
Retry failure threshold	1-10 time	Shows the number of login failures before the MGate locks out
Lockout time	1 I-60 min	When the number of login failures exceeds the threshold, the MGate will lock out for a period

System Management—Maintenance

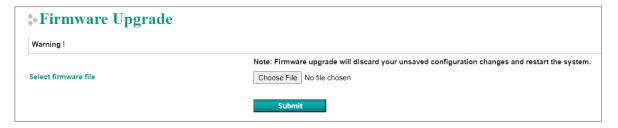
System Management—Maintenance—Ping

This network testing function is available only on the web console. The MGate gateway will send an ICMP packet through the network to a specified host, and the result can be viewed on the web console immediately.



System Management—Maintenance—Firmware Upgrade

Firmware updates for the MGate 5217 are at www.moxa.com. After you have downloaded the new firmware onto your PC, you can use the web console to write it onto your MGate 5217. Select the desired unit from the list in the web console and click **Submit** to begin the process.





ATTENTION

DO NOT turn off the MGate power before the firmware upgrade process is completed. The MGate will erase the old firmware to make room for the new firmware to flash memory. If you power off the MGate and terminate the progress, the flash memory will contain corrupted firmware and the MGate will fail to boot. If this happens, call Moxa RMA services.

System Management-Maintenance-Configuration Import/Export

There are three main reasons for using the Import and Export functions:

- Applying the same configuration to multiple units. The Import/Export configuration function is a convenient way to apply the same settings to units at different sites. You can export the configuration as a file and then import the configuration file onto other units at any time.
- Backing up configurations for system recovery. The export function allows you to export configuration files that can be imported onto other gateways to restore malfunctioning systems within minutes.
- **Troubleshooting.** Exported configuration files can help administrators to identify system problems that provide useful information for Moxa's Technical Service Team when maintenance visits are requested.



System Management—Maintenance—Load Factory Default

To clear all the settings on the unit, use the Load Factory Default to reset the unit to its initial factory default values.





ATTENTION

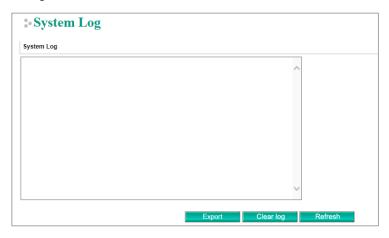
Load Default will completely reset the configuration of the unit, and all the parameters you have saved will be discarded. Do not use this function unless you are sure you want to completely reset your unit.

System Monitoring (Troubleshooting)

MGate 5217 provides easy-to-use and useful troubleshooting tools. If a communication issue occurs, we suggest that you first check the **Protocol Status > Diagnostics** page for the status of the protocol. To analyze the Modbus or BACnet/IP traffic, view the network logs available at **Protocol Status > Traffic**.

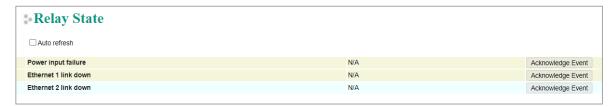
System Monitoring—System Log

Go to **System Log** to view log information. The desired log categories can be configured in the System Log settings.



System Monitoring—Relay State

The MGate gateway includes a built-in relay circuit that is triggered in the event of a power failure or if the Ethernet link is down. You can view the relay status on this page.



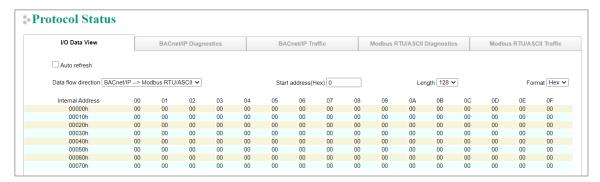
System Monitoring—LLDP Table

You can see LLDP related information, including Port, Neighbor ID, Neighbor Port, Neighbor Port Description, and Neighbor System.



System Monitoring—Protocol Status—I/O Data View

This page displays the internal memory information for input and output data transfers. View updated values for communication verification here. This function is only available on the web console.



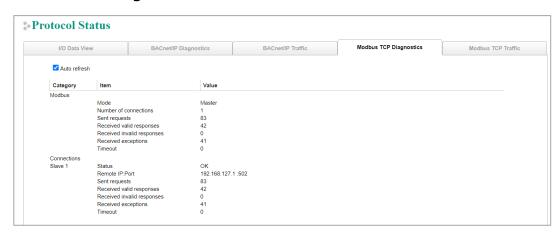
System Monitoring—Protocol Status—Diagnostics

The MGate provides status information for BACnet/IP, Modbus RTU/ASCII, and Modbus TCP troubleshooting. Verify data or packet counters to make sure the communications are running smoothly.

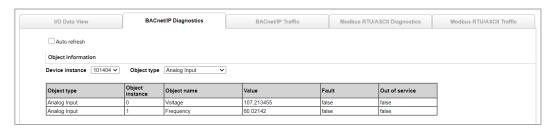
Modbus RTU/ASCII Diagnostics



Modbus TCP Diagnostics



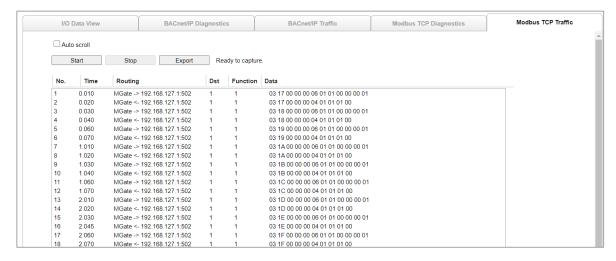
BACnet/IP Diagnostics



System Monitoring—Protocol Status—Traffic

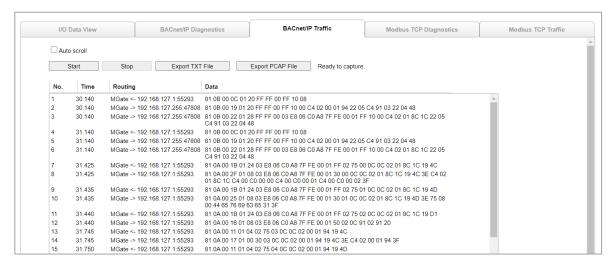
Modbus RTU/ASCII/TCP Traffic

For troubleshooting or management purposes, you can monitor the Modbus RTU/ASCII/TCP data passing through the MGate 5217 on the network. Rather than simply echoing the data, Traffic features the data in an intelligent, easy-to-understand format with clearly designated fields, including type, destination, contents, and more. Moreover, the complete log can be exported to a file for later analysis.



BACnet/IP Traffic

You can monitor the BACnet/IP data passing through the MGate 5217 on the network. The completed logs can be saved to TXT file or PCAP file for later analysis.



Configuration (Text Mode Console)

The MGate 5217 supports a text-mode console with the Telnet protocol. The user interface is the same in all text mode consoles. Note that the text mode console does not support all configuration items. You must configure some parameters through the web console.

For Telnet, use HyperTerminal or PuTTY to connect to the MGate. Note that the Telnet protocol will transfer the account and password information over the Internet using plain text. If you are concerned about security risks, we suggest you disable the Telnet function by **Console Settings >Telnet Console > Disable.**

To connect to the MGate Telnet console, load the Telnet program and connect to the MGate IP address.

On the first page, input the account and password. The account supports two types of users: **admin** and **user**. An "admin" account can change all the settings, but a "user" account can only review the settings. A "user" account cannot change the configuration. The default password for **admin** is **moxa**.



The text mode console will display the menu-driven interface. Users can use the arrow key to move the menu bar. To select the option, press the "Enter" key to go next level menu. To go previous level menu, press "Esc" key to quit. If necessary, the MGate will need to restart to activate the setting.

6. Network Management Tool (MXstudio)

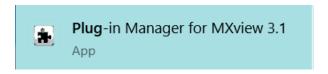
This chapter gives an overview of Moxa's MXstudio industrial network management suite.

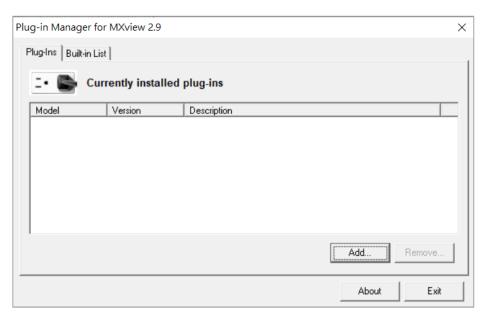
MXview

The Moxa MXview network management software gives you a convenient graphical representation of your Ethernet network and allows you to configure, monitor, and diagnose Moxa networking devices. MXview provides an integrated management platform that can manage the Moxa MGate series of products, Ethernet switches and wireless APs, and SNMP-enabled and ICMP-enabled devices installed on subnets. MXview includes an integrated MIB complier that supports any third-party MIB. It also allows you to monitor third-party OIDs and Traps. Network and Trap components that have been located by MXview can be managed via web browsers from both local and remote sites—anytime, anywhere.

Also, the Moxa MXview supports Security View function to follow Moxa's security guidelines, which are based on current IEC 62443 component-level recommendations. Security View checks the security level of Moxa's network devices, including the MGate 5217 Series.

Before adding the MGate 5217 devices to the MXview utility, you must add the plug-in package to MXview via Plug-in Manager. The Plug-in Manager is automatically installed when setting up MXview. You can download the plug-in package in the product page. Please execute **Plug-in Manager** and **add** the plug-in package.



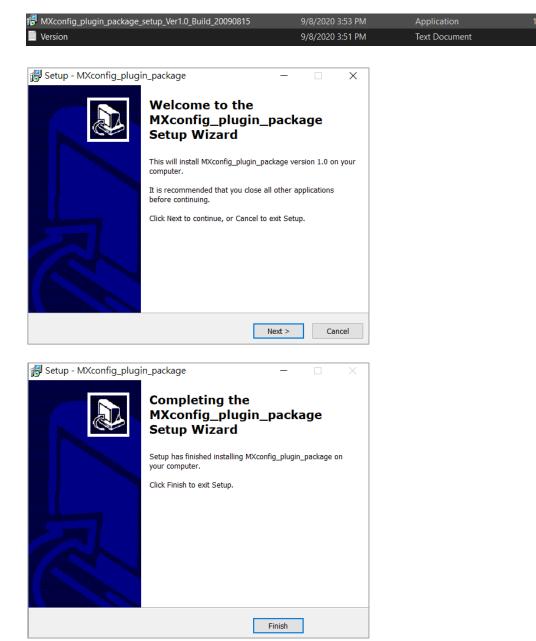


MXconfig

Moxa's MXconfig is a comprehensive Windows-based utility that is used to install, configure, and maintain multiple Moxa devices in industrial networks. This suite of useful tools helps users set the IP addresses of multiple devices with one click, configure the redundant protocols and VLAN settings, change multiple network configurations of multiple Moxa devices, upload firmware to multiple devices, export/import configuration files, copy configuration settings across devices, easily link to web and Telnet consoles, and test device connectivity. MXconfig gives device installers and control engineers a powerful and easy way to mass configure devices, and effectively reduces the setup and maintenance cost.

Through MXconfig, users can access the MGate 5217 devices and take advantage of additional functions, such as searching for the MGate 5217 devices, setting network configurations, upgrading firmware, and importing/exporting configurations.

Before configuring the MGate 5217 devices via MXconfig utility, you must add the plug-in package to MXconfig. You can download the plug-in package in the product page and execute the plug-in package with just a few clicks.



For more detailed information regarding MXview/MXconfig, download the user's manual from Moxa's website at http://www.moxa.com.

3 KB

7. Modbus Configuration Import/Export

The MGate 5217 provides **Modbus Configuration Import/Export** feature. On a large scale, you may connect lots of Modbus devices, which have to configure lots of Modbus commands to get data. The MGate provides the **Master Configuration Import/Export** feature, which helps you easily edit massive Modbus commands through Excel to save configuration time. To get the template, just click **Export** to download the comma-separated values (**CSV**) file on your computer.



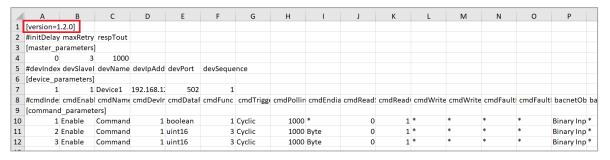
NOTE

In order to have an overview of the template, we strongly suggest that you create some Modbus commands in the web console before downloading it.

When you are done editing CSV file, the well-configured file can **import** to the MGate. Then, all the Modbus settings will be effective if you fill in the correct format. If the importing of the CSV file fails, please check the error message and examine the corresponding field.

Note that from firmware version v1.3, the new description field is added also to the CSV file (CSV file version v1.2.0), so it is not backward compatible with firmware versions lower than v1.3. Older csv version (v1.1.0) is compatible with newer firmware versions and can be imported successfully.

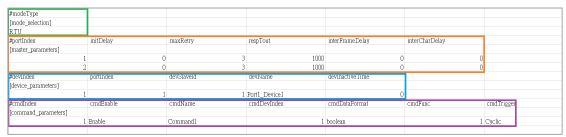
The version number of CSV can be checked on the upper left corner of the CSV file.





Below shows the way to configure CSV file, which includes four parts:

- 1. [mode_selection]: configures the Modbus type (only for Modbus RTU/ASCII)
- 2. [master_parameters]: configures Modbus master/client parameters
- 3. [device_parameters]: configures connected Modbus device parameters
- 4. [command_parameters]: configures Modbus device's commands with BACnet object parameters



[mode_selection]

Parameters	Value	Description	Remark
modeType	RTU	Selects the Modbus RTU or Modbus ASCII to	
moderype	ASCII	communicate with Modbus slave device	

[master_parameters]

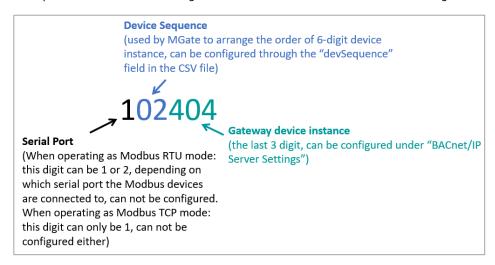
Parameters	Value	Description	Remark
17 1	1	Shows serial port 1 and serial port 2	
portIndex	2	respectively	
		Some Modbus servers/slaves may take more	
		time to boot up than other devices. In some	
		environments, this may cause the entire	
initDelay	0 to 30000	system to suffer from repeated exceptions	Suggested value: 0
illitbelay	0 10 30000	during the initial boot-up. After booting up,	Suggested value. 0
		you can force the MGate to wait before	
		sending the first request with the Initial	
		Delay setting.	
		This is used to configure how many times the	
maxRetry	0 to-5	MGate will try to communicate with the	Suggested value: 3
		Modbus server/slave when timeout occurs	
		The device manufacturer defines the time	
		taken by a slave device to respond to a	
		request, based on the Modbus standard. A	
		Modbus master can be configured to wait a	
		certain amount of time for a server/slave's	
		response. If no response is received within	
		the specified time, the master will disregard	
		the request and continue operation. This	
respTout	10 to 120000	allows the Modbus system to continue the	Suggested value: 1000
		operation even if a slave device is	
		disconnected or faulty. On the MGate 5217,	
		the Response timeout field is used to	
		configure how long the gateway will wait for	
		a response from a Modbus server/slave.	
		Refer to your device manufacturer's	
		documentation to manually set the response timeout	
		Use this function to determine the timeout	
		interval between characters for Modbus	
		devices that cannot receive Rx signals within	
		an expected time interval. If the response is	Only for RTU mode
interFrameDelay	10 to 500		Suggested value: 0
		The MGate 5217 will automatically determine	Suggested value. 0
		the timeout interval if the timeout value is	
		set to 0.	
		The users can determine the time delay to	
		transmit the data frame received from the	
interCharDelay	10 to 500	slave device to the upstream. The MGate	Only for RTU mode
		5217 will automatically determine the time	Suggested value: 0
		interval if it is set to 0.	

[device_parameters]

-			
Parameters	Value	Description	Remark
		Shows the Modbus device index that is	Up to 31 devices per serial
devIndex	1 to 31	used to bind to Modbus commands. The	port
devindex	1 to 32	parameter will be used in	Up to 32 devices for
		[command_parameters].	Modbus TCP
portIndex	1	Indicates the device is under serial port 1 or	
portificex	2	serial port 2	

Parameters	Value	Description	Remark
devSlaveId	1 to 255	Shows Modbus slave ID	Ensures that the Modbus slave ID is unique under the same serial port.
devName	(an alphanumeric string)	Enter a name to help you identify the Modbus device	Up to 39 characters
devIpAddr	(other 32-bit number)	Modbus TCP server device's IP address	
devPort	1 to 65535	Modbus TCP server's port number	
devInactiveTime	0 to 28800	Device sequence: This parameter is used by the MGate when timeout occurs in the Modbus slave device, the MGate's request commands for the Modbus slave device will be ignored during the configuration time.	0: Disable
devSequence	1 to 31 for Modbus RTU, 1 to 32 for Modbus TCP	This parameter is used by the MGate to arrange, or change device instance. If you want to change the second and third digit of the 6-digit device instance ID, you can use this field. See the example* below this table on how the MGate generates the 6-digit device instance and how to configure it.	

Example*: How does the MGate generate a device instance ID and how to configure it?



[command_parameters]

Parameters	Value	Description	Remark
cmdIndex	1 to 1200	Shows the index of this Modbus command	The index must increase in order
cmdEnable	Enable	Enable: the command is active	
cmdName	(an alphanumeric string)	You can enter a name to help you identify the Modbus command	Up to 39 characters
cmdDevIndex	1 to 32	This command belongs to the devIndex that is configured in [device_parameters]	The selected devIndex in [device_parameters] must exist
cmdDataFormat	boolean uint16 int16 uint32 int32 float32	boolean: 0 or 1. uint16: Unsigned integer with 16 bits. int16: Signed integer with 16 bits. uint32: Unsigned integer with 32 bits. int32: Signed integer with 32 bits. float32: Float type with 32 bits.	

Parameters	Value	Description	Remark				
			- If				
	1	1: Read coils	cmdDataFormat=boolean,				
	2	2: Read discrete inputs	cmdFunc=1,2,5				
	3	3: Read holding registers	- If				
dE	4	4: Read input registers	cmdDataFormat=uint16,				
cmdFunc	5	5: Write single coil	int16, cmdFunc=3,4,6				
	6	6: Write single register	- If				
	15	15: Write multiple coils	cmdDataFormat=uint32,				
	16	16: Write multiple registers	int32, float32,				
			cmdFunc=3,4,16				
	Cyclic	A command is sent cyclically at the interval	- If cmdFunc=1,2,3,4,				
	Cyclic	specified in the poll interval parameter.	cmdTrigger=Cyclic				
cmdTrigger		A command is issued when a change in data	- If cmdFunc=5,6,15,16,				
	Data Change	A command is issued when a change in data is detected.	cmdTrigger=Cyclic, Data				
		is detected.	Change				
		Polling intervals are in millisesends. Since	- If cmdTrigger=Data				
	*	Polling intervals are in milliseconds. Since	Change, cmdPollinterval =				
		the module sends all requests in turns, the actual polling interval also depends on the	*				
cmdPollinterval		number of requests in the queue and their	 If cmdTrigger=Cyclic, 				
	1 to 1200000	parameters. The range is from 100 to	cmdPollinterval=10 -				
	1 10 1200000	1,200,000 ms.	1200000				
		1,200,000 ms.					
	*		- If				
	None	None: Don't need to swap	cmdDataFormat=boolean,				
	Byte	Byte: 0x0A, 0x0B, 0x0C, 0x0D become	cmdEndianSwap=*				
	2710	0x0B, 0x0A, 0x0D, 0x0C.	- If				
	Word	Word: 0x0A, 0x0B, 0x0C, 0x0D become	cmdDataFormat=uint16,				
		0x0C, 0x0D, 0x0A, 0x0B.	int16,				
cmdEndianSwap		ByteWord: 0x0A, 0x0B, 0x0C, 0x0D become	cmdEndianSwap=None, Byte				
		0x0D, 0x0C, 0x0B, 0x0A.	- If				
		There are two phases in changing ByteWord:	cmdDataFormat=uint32,				
	Byte and Word	1) 0x0A, 0x0B, 0x0C, 0x0D become 0x0B,	int32, float32,				
		0x0A, 0x0D, 0x0C	cmdEndianSwap=None,				
		2) 0x0B, 0x0A, 0x0D, 0x0C become 0x0D,	Byte, Word, Byte and				
		0x0C, 0x0B, 0x0A	Word				
	ale		-If cmdFunc=5,6,15,16,				
	*		cmdReadStartAddr=*				
cmdReadStartAddr		Modbus register address	-If cmdFunc=1,2,3,4,				
	0 to 65535	-	cmdReadStartAddr= 0 -				
			65535				
			- If				
			cmdDataFormat=boolean,				
	1		cmdReadQuan=1				
	_		- If				
cmdReadQuan		Specifying how many quantities to be read	cmdDataFormat=uint16,				
cindixeadQuaii		popularing now many quantities to be lead	int16, cmdReadQuan=1				
			- If				
	cmdDataF						
	_		int32, float32,				
			cmdReadQuan=2				
	*		-If cmdFunc=1,2,3,4				
104/ 11 61 14 1			cmdReadStartAddr=*				
cmdWriteStartAddr		Modbus register address.	-If cmdFunc=5,6,15,16,				
	0 to 65535		cmdReadStartAddr=0 -				
			65535				

Parameters	Value	Description	Remark
			- If
cmdWriteQuan	1	Specifying how many quantities to write.	cmdDataFormat=boolean, cmdReadQuan=1 - If cmdDataFormat=uint16, int16, cmdReadQuan=1
	2		- If cmdDataFormat=uint32, int32, float32, cmdReadQuan=2
	*	If the MGate's connection to the BACnet/IP client fails, the gateway cannot receive data,	-If cmdFunc=1,2,3,4, cmdFaultProtType=*
cmdFaultProtType	Keep latest data Clear all data bits to 0	but the gateway will continuously send output data to the Modbus TCP server device. To avoid problems in this case, the MGate 5217 can be configured to react in one of the following two ways: Keep the latest data or clear data to zero.	-If cmdFunc=5,6,15,16, cmdFaultProtType= Keep latest data, clear all data bit to 0
15 110 17	*	Defines the communication timeout for the	- If cmdFaultProtType=Keep latest data, cmdFaultProtTout=*
cmdFaultProtTout	0 to 65535	opposite side.	- If cmdFaultProtType= Clear all data bits to 0, cmdFaultProtTout=0 - 65535
	Binary Input		Binary Input (cmdFunc= 1,2,3,4)
	Binary Output		Binary Output (cmdFunc=5,6,15,16)
	Binary Value		Binary Value (cmdFunc=5,6,15,16)
	Analog Input		Analog Input (only when cmdDataFormat≠boolean, cmdFunc=1,2,3,4)
	Analog Output		Analog Output (only when cmdDataFormat≠boolean, cmdFunc=5,6,15,16)
	Analog Value	Select the BACnet object type for the	Analog Value (only when cmdDataFormat≠boolean, cmdFunc=5,6,15,16)
bacnetObjectType	Special Specia	configured Modbus command	Multi-state Input (only when cmdDataFormat≠ boolean,
	Multi-state Output		cmdFunc=1,2,3,4) Multi-state Output (only when cmdDataFormat≠ boolean,
	Multi-state Value		cmdFunc=5,6,15,16) Multi-state Value (only when cmdDataFormat≠ boolean,
	Integer Value		cmdFunc=5,6,15,16) Integer Value (only when cmdDataFormat≠boolean, cmdFunc=1,2,3,4)

Parameters	Value	Description	Remark
	Positive Integer Value		Positive Integer Value (only when cmdDataFormat≠boolean, cmdFunc=1,2,3,4)
bacnetUnit	*		If bacnetObjectType =Binary Input, Binary Value, Binary Output, Multi-state Input, Multi- state Output, bacnetUnit=*= no-units (95)
	0 to 254 47808 to 47815	While selecting a nonbinary value, the BACnet/IP client sometimes needs to have the value with units to identify the meaning of the value.	The codes of units can be found in the bottom table bacnetUnit=*= no-units (95)
	*		- if bacnetObjectType=Binary Input, Binary Output bacnetCovIncrement=*
bacnetCovIncreme nt	1 to 100000000000	COV will be triggered when Current Reported Value - Last Reported Value > COV Increment	- If bacnetObjectType= Analog Input, Analog Output, Analog Value, bacnetCovIncrement=1 to 100000000000 (float) - If
	1 to 2147483647		bacnetObjectType=Integer Value, Positive Integer Value, bacnetCovIncrement=1 to 2147483647 (integer)
	*		- If bacnetObjectType=Analog Input, Binary Input, bacnetRelinquishDefault=*
bacnetRelinquishD	-999999999 to 100000000000	If there are no commanded values in the	- If bacnetObjectType=Analog Output, Analog Value, bacnetRelinquishDefault= -999999999 to 100000000000 (float)
efault	0 to1	priority array, the present value will be changed to relinquish the default	- If bacnetObjectType=Binary Output, Binary Value, bacnetRelinquishDefault= 0 to 1 (integer) - If
	1 to 4294967295		bacnetObjectType=Multi- state Output,Multi-state Value, bacnetRelinquishDefault= 1 to 4294967295 (integer)
bacnetInstance	0 to 4194302	Enter the instance for this mapped BACnet object	Ensure instance is unique under same object type

Parameters	Value	Description	Remark
bacnetRegisterAdd ress	in hexadecimal	Use this parameter to configure the specified bits of BACnet objects mapped from the Modbus registers. Remark: This field is shown in hexidecimal format. To specify the bits you want to map from the Modbus register, list the bits to "1" in binary format. Then convert binary format to hexadecimal. See example 1 below on how to specify BACnet binary objects mapped from Modbus registers.	
bacnetDescription	0 to 40 characters, default is none.	Write a description for the BACnet object. We use this field when mapping one command to one object. For example, when mapping boolean (read coil/read discrete input) to binary object (binary input) or uint16 (read holding registers) to Analog input/Multistate Input/Interger Value/Positive Integer Value. If you are mapping registers to binary objects, which means mapping with data of different sizes, please do not use this field.	If you don't need to write bacnetDescription, please fill in"*". Note that special characters - " ' # *, [] are not allowed in this field.
r2b15_bacnetDesc riptio to r1b0_bacnetDescri ption	characters,	Write a description for the BACnet object. These fields are used when setting data mapping for one command to multi-object. For example, when mapping Modbus registers to multiple BACnet binary objects, which means mapping it with data of different sizes. A description can be added to every binary object. In the CSV field,"r" stands for register, and "b" stands for bit. For example, "r2b15_bacnetDescription" stands for the description of the 15th bit in the second register. To correspond to the web, the 15th bit in the second register is as follows.	For example, if you map uint16 data using function code 03 as read holding registers, to BACnet Binary Input objects, and select bit 0 and bit 2 for register 1. You can write the description in the "r1b2_bacnetDescription" and "r1b0_bacnetDescription" fields. If you don't need to write bacnetDescription, please fill in"*". Note that special characters - " ' # *, [] are not allowed in this field.
Convert To BACnet Convert to BACnet object Description Mapping to modbus registers (b	r	Binary Input (Filling in this field will overwrite the de 15 14 13 12 11 10 9 8 7 6 8 register address 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	

*Example 1: How to specify BACnet binary objects mapped from Modbus registers in the CSV, or how to read this field from CSV.

	regi	ster 2	2	\top	Т		П				\Box		regist	er 1					П	\top		Т							
register address	1											1	0												0				
bit	15	14	13 1	2 1	1 1	10 9	8	7 6	5 4	4 3	2	1 0	15 1	14 13	12	11	10	9	8	7 6	5	4 3	2	1	0				
												Ш																	
												Ш																	
Example: specify register 1 bit:13~15, register 2:bit 0~2	0	0	0	0	0	0 0	0	0 0	0 (0	1	1 1	1	1 1	0	0	0	0	0	0 0	0	0 0	0	0	0		0x0007e000	Note that in CSV files it	0x7e000
Example: specify register 1 bit 4	0	0	0	0	0	0 0	0	0 0	0 (0	0	0 0	0	0 0	0	0	0	0	0	0 0	0	1 (0	0	0	Transfer to hexidecimal format →	0x00000010	will neglect the higher byte 0s, so	0x10
Example: specify register 1 bit 8	0	0	0	0	0	0 0	0	0 0	0 (0 0	0	0 0	0	0 0	0	0	0	0	1	0 0	0	0 0	0	0	0			will show as →	0×100

Codes for bacnetUnit

codes for pachetoring	
millimeters (30),	degrees-angular (90),
meters (31),	degrees-celsius-per-hour (91),
inches (32),	degrees-celsius-per-minute (92),
feet (33),	degrees-fahrenheit-per-hour (93),
watts-per-square-foot (34),	degrees-fahrenheit-per-minute (94),
watts-per-square-meter (35),	no-units (95),
lumens (36),	parts-per-million (96),
luxes (37),	parts-per-billion (97),
foot-candles (38),	percent (98),
kilograms (39),	percent-per-second (99),
pounds-mass (40),	per-minute (100),
tons (41),	per-second (101),
kilograms-per-second (42),	psi-per-degree-fahrenheit (102),
kilograms-per-minute (43),	radians (103),
kilograms-per-hour (44),	revolutions-per-minute (104),
pounds-mass-per-minute (45),	currency1 (105),
pounds-mass-per-hour (46),	currency2 (106),
watts (47),	currency3 (107),
kilowatts (48),	currency4 (108),
megawatts (49),	currency5 (109),
btus-per-hour (50),	currency6 (110),
horsepower (51),	currency7 (111),
tons-refrigeration (52),	currency8 (112),
pascals (53),	currency9 (113),
kilopascals (54),	currency10 (114),
bars (55),	square-inches (115),
pounds-force-per-square-inch (56),	square-centimeters (116),
centimeters-of-water (57),	btus-per-pound (117),
inches-of-water (58),	centimeters (118),
millimeters-of-mercury (59),	pounds-mass-per-second (119),
centimeters-of-mercury (60),	delta-degrees-fahrenheit (120),
inches-of-mercury (61),	delta-degrees-kelvin (121),
degrees-celsius (62),	kilohms (122),
degrees-kelvin (63),	megohms (123),
degrees-fahrenheit (64),	millivolts (124),
degree-days-celsius (65),	kilojoules-per-kilogram (125),
degree-days-fahrenheit (66),	megajoules (126),
years (67),	joules-per-degree-kelvin (127),
months (68),	joules-per-kilogram-degree-kelvin (128),
weeks (69),	kilohertz (129),
days (70),	megahertz (130),
hours (71),	per-hour (131),
minutes (72),	milliwatts (132),
seconds (73),	hectopascals (133),
meters-per-second (74),	millibars (134),
kilometers-per-hour (75),	liters-per-hour (136),
feet-per-second (76),	cubic-meters-per-hour (135),
feet-per-minute (77),	kilowatt-hours-per-square-meter (137),
miles-per-hour (78),	kilowatt-hours-per-square-foot (138),
cubic-feet (79),	megajoules-per-square-meter (139),
cubic-meters (80),	megajoules-per-square-foot (140),
imperial-gallons (81),	watts-per-square-meter-degree-kelvin (141),
liters (82),	cubic-feet-per-second (142),
us-gallons (83),	percent-obscuration-per-foot (143),
cubic-feet-per-minute (84),	percent-obscuration-per-meter (144),
cubic-meters-per-second (85),	milliohms (145),
imperial-gallons-per-minute (86),	megawatt-hours (146),
liters-per-second (87),	kilo-btus (147),
liters-per-minute (88),	mega-btus (148),
us-gallons-per-minute (89),	kilojoules-per-kilogram-dry-air (149),

megajoules-per-kilogram-dry-air (150),	milligrams-per-gram (211),
kilojoules-per-degree-kelvin (151),	milligrams-per-kilogram (212),
megajoules-per-degree-kelvin (152),	grams-per-milliliter (213),
newton (153),	grams-per-liter (214),
grams-per-second (154),	milligrams-per-liter (215),
grams-per-minute (155),	micrograms-per-liter (216),
tons-per-hour (156),	grams-per-cubic-meter (217),
kilo-btus-per-hour (157),	milligrams-per-cubic-meter (218),
hundredths-seconds (158),	micrograms-per-cubic-meter (219),
milliseconds (159),	nanograms-per-cubic-meter (220),
newton-meters (160),	grams-per-cubic-centimeter (221),
millimeters-per-second (161),	becquerels (222),
millimeters-per-minute (162),	kilobecquerels (223),
meters-per-minute (162),	megabecquerels (224),
meters-per-hour (164),	gray (225),
cubic-meters-per-minute (165),	milligray (226),
meters-per-second-per-second (166),	microgray (227),
amperes-per-meter (167),	sieverts (228),
amperes-per-square-meter (168),	millisieverts (229),
ampere-square-meters (169),	microsieverts (230),
farads (170),	microsieverts-per-hour (231),
henrys (171),	decibels-a (232),
ohm-meters (172),	nephelometric-turbidity-unit (233),
siemens (173),	pH (234),
siemens-per-meter (174),	grams-per-square-meter (235),
teslas (175),	minutes-per-degree-kelvin (236),
volts-per-degree-kelvin (176),	ohm-meter-squared-per-meter (237),
volts-per-meter (177),	ampere-seconds (238),
webers (178),	volt-ampere-hours (239),
candelas (179),	kilovolt-ampere-hours (240),
candelas-per-square-meter (180),	megavolt-ampere-hours (241),
degrees-kelvin-per-hour (181),	volt-ampere-hours-reactive (242),
degrees-kelvin-per-minute (182),	kilovolt-ampere-hours-reactive (243),
joule-seconds (183),	megavolt-ampere-hours-reactive (244),
radians-per-second (184),	volt-square-hours (245),
square-meters-per-newton (185),	ampere-square-hours (246),
kilograms-per-cubic-meter (186),	joule-per-hours (247),
newton-seconds (187),	cubic-feet-per-day (248),
newtons-per-meter (188),	cubic-meters-per-day (249),
watts-per-meter-per-degree-kelvin (189),	watt-hours-per-cubic-meter (250),
micro-siemens (190),	joules-per-cubic-meter (251),
cubic-feet-per-hour (191),	mole-percent (252),
us-gallons-per-hour (192),	pascal-seconds (253),
kilometers (193),	million-standard-cubic-feet-per-minute (254),
micrometers (194),	standard-cubic-feet-per-day (47808),
grams (195),	million-standard-cubic-feet-per-day (47809),
milligrams (196),	thousand-cubic-feet-per-day (47810),
milliliters (197),	thousand-standard-cubic-feet-per-day (47811)
milliliters-per-second (198),	pounds-mass-per-day (47812),
decibels (199),	millirems (47814),
decibels-millivolt (200),	millirems-per-hour (47815)
decibels-volt (201),	
millisiemens (202),	
watt-hours-reactive (203),	
kilowatt-hours-reactive (204),	
megawatt-hours-reactive (205),	
millimeters-of-water (206),	
per-mille (207),	
grams-per-gram (208),	
kilograms-per-kilogram (209),	
grams-per-kilogram (210),	
grams per knogram (210),	

A. SNMP Agents with MIB II and RS-232-Like Groups

The MGate 5217has built-in Simple Network Management Protocol (SNMP) agent software that supports SNMP Trap, RFC1317 and RS-232-like groups, and RFC 1213 MIB-II. The following topics are covered in this appendix:

RFC1213 MIB-II Supported SNMP Variable

System MIB	Interfaces MIB	IP MIB	ICMP MIB
sysDescr	ifNumber	ipForwarding	icmpInMsgs
sysObjectID	ifIndex	ipDefaultTTL	icmpInErrors
sysUpTime	ifDescr	ipInReceives	icmpInDestUnreachs
sysContact	ifType	ipInHdrErrors	icmpInTimeExcds
sysName	ifMtu	ipInAddrErrors	icmpInParmProbs
sysLocation	ifSpeed	ipForwDatagrams	icmpInSrcQuenchs
sysServices	ifPhysAddress	ipInUnknownProtos	icmpInRedirects
	ifAdminStatus	ipInDiscards	icmpInEchos
	ifOperStatus	ipInDelivers	icmpInEchoReps
	ifLastChange	ipOutRequests	icmpInTimestamps
	ifInOctets	ipOutDiscards	icmpTimestampReps
	ifInUcastPkts	ipOutNoRoutes	icmpInAddrMasks
	ifInNUcastPkts	ipReasmTimeout	icmpInAddrMaskReps
	ifInDiscards	ipReasmReqds	icmpOutMsgs
	ifInErrors	ipReasmOKs	icmpOutErrors
	ifInUnknownProtos	ipReasmFails	icmpOutDestUnreachs
	ifOutOctets	ipFragOKs	icmpOutTimeExcds
	ifOutUcastPkts	ipFragFails	icmpOutParmProbs
	ifOutNUcastPkts	ipFragCreates	icmpOutSrcQuenchs
	ifOutDiscards	ipAdEntAddr	icmpOutRedirects
	ifOutErrors	ipAdEntIfIndex	icmpOutEchos
	ifOutQLen	ipAdEntNetMask	icmpOutEchoReps
	ifSpecific	ipAdEntBcastAddr	icmpOutTimestamps
		ipAdEntReasmMaxSize	icmpOutTimestampReps
		ipRouteDest	icmpOutAddrMasks
		ipRouteIfIndex	icmpOutAddrMaskReps
		ipRouteMetric1	
		ipRouteMetric2	
		ipRouteMetric3	
		ipRouteMetric4	
		ipRouteNextHop	
		ipRouteType	
		ipRouteProto	
		ipRouteAge	
		ipRouteMask	
		ipRouteMetric5	
		ipRouteInfo	
		ipNetToMediaIfIndex	
		ipNetToMediaPhysAddress	
		ipNetToMediaNetAddress	
		ipNetToMediaType	
		ipRoutingDiscards	

Address Translation MIB	тср мів	UDP MIB	SNMP MIB
atIfIndex	tcpRtoAlgorithm	udpInDatagrams	snmpInPkts
atPhysAddress	tcpRtoMin	udpNoPorts	snmpOutPkts
atNetAddress	tcpRtoMax	udpInErrors	snmpInBadVersions
	tcpMaxConn	udpOutDatagrams	snmpInBadCommunityNames
	tcpActiveOpens	udpLocalAddress	snmpInBadCommunityUses
	tcpPassiveOpens	udpLocalPort	snmpInASNParseErrs
	tcpAttemptFails		snmpInTooBigs
	tcpEstabResets		snmpInNoSuchNames
	tcpCurrEstab		snmpInBadValues
	tcpInSegs		snmpInReadOnlys
	tcpOutSegs		snmpInGenErrs
	tcpRetransSegs		snmpInTotalReqVars
	tcpConnState		snmpInTotalSetVars
	tcpConnLocalAddress		snmpInGetRequests
	tcpConnLocalPort		snmpInGetNexts
	tcpConnRemAddress		snmpInSetRequests
	tcpConnRemPort		snmpInGetResponses
	tcpInErrs		snmpInTraps
	tcpOutRsts		snmpOutTooBigs
			snmpOutNoSuchNames
			snmpOutBadValues
			snmpOutGenErrs
			snmpOutGetRequests
			snmpOutGetNexts
			snmpOutSetRequests
			snmpOutGetResponses
			snmpOutTraps
			snmpEnableAuthenTraps
			snmpSilentDrops
			snmpProxyDrops

RFC1317 RS-232-Like Groups

RS-232 MIB	Async Port MIB
rs232Number	rs232AsyncPortIndex
rs232PortIndex	rs232AsyncPortBits
rs232PortType	rs232AsyncPortStopBits
rs232PortInSigNumber	rs232AsyncPortParity
rs232PortOutSigNumber	
rs232PortInSpeed	
rs232PortOutSpeed	

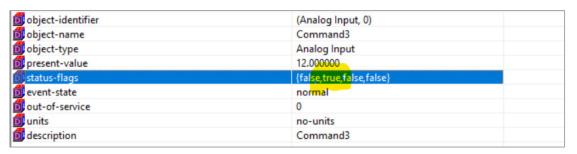
Input Signal MIB	Output Signal MIB
rs232InSigPortIndex	rs232OutSigPortIndex
rs232InSigName	rs232OutSigName
rs232InSigState	rs232OutSigState

B. Status Monitoring

If a Modbus slave device fails or a cable comes loose, then gateways that are in agent mode cannot receive up-to-date data from the Modbus slave device. The out-of-date data will be stored in the gateway's memory and then retrieved by the BACnet/IP client system, which will not be aware that the Modbus slave device is not providing up-to-date data. The MGate 5217 supports the Status Monitoring function, which provides a warning mechanism to report the list of slave devices that are still active.

In the MGate 5217's design, each Modbus command will be mapped to a BACnet object. Once the MGate 5217 detects a Modbus command timeout, the status-flags in the BACnet object will turn from "false" to "true", which shows a fault status. You can see how it works in the figures below.

BACnet status-flags show "true" when there is a Modbus command timeout



BACnet status-flags show "false" when Modbus command is exchanging data

